

# Soudax Seam welder

A close-up photograph of a seam welder's roller assembly is shown on the left side of the page. It features a series of parallel rollers of varying diameters, used for guiding and supporting the workpiece during the welding process.

## Seam welder

### 1- Soudax reference 61022582: Adjustable

Seam weld head with setting in Z with table and lower jack

Adjustable differential according to the configuration.

Overhang: 400mm

Stroke max.: 25mm

Command of the welding with a proportional valve

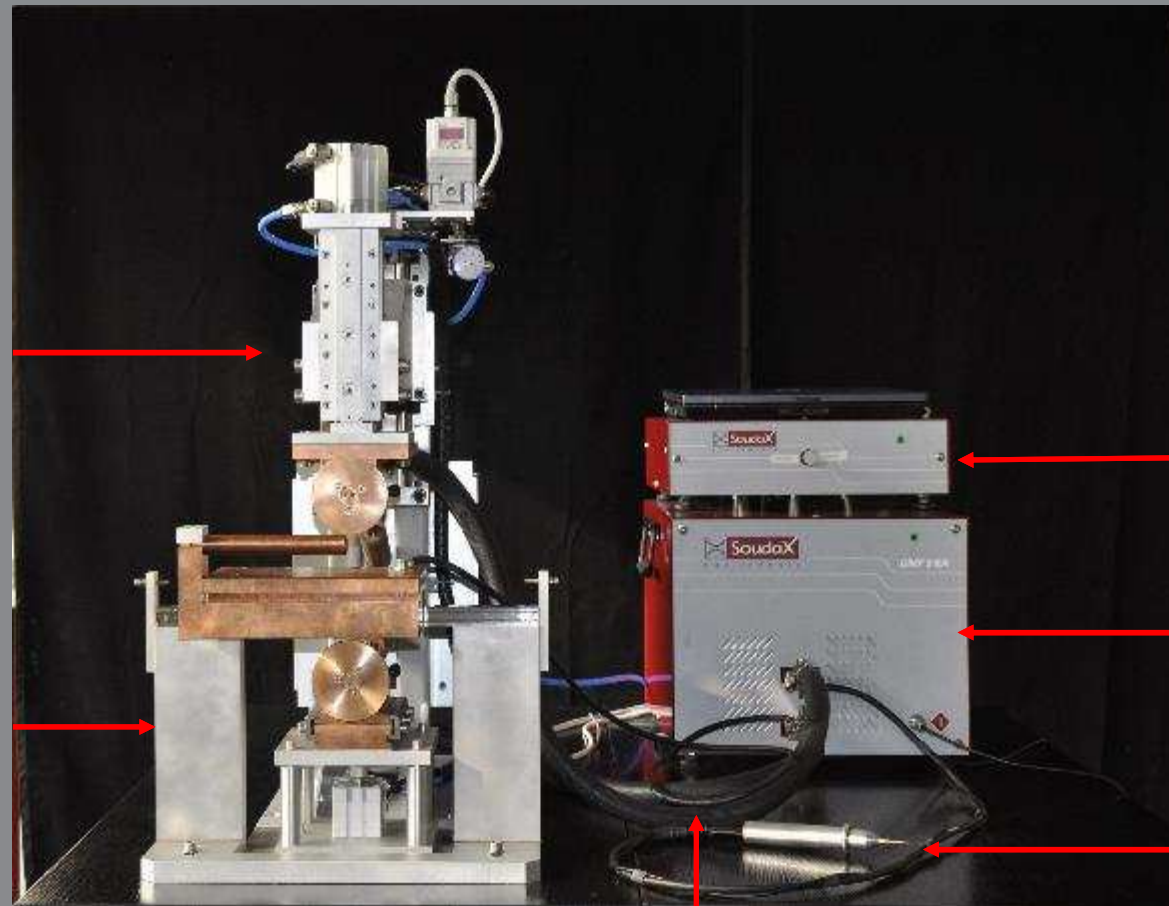
### 2- Soudax reference: 61022587: Fixed

Overhang: 400mm

Stroke max.: 25mm

Command of the welding with a proportional valve

# Seam welder description



Pneumatic welding head with proportional valve either 50daN or 100daN

Mandrel support upon customer specifications

**CCMOT** : seam weld commande box

**Generator**: either GMF or GAC

**CS 5** : welding pen

Water cooled cables



Soudax Code	DESIGNATION
61022582	Seam weld head with setting in Z with table and lower jack. Adjustable differential according to the configuration. Overhang 400mm. Command of the welding force by a proportional valve . Welding stroke 25mm
61022587	Fixed seam weld head. Over hang 400mm.Command of the welding force by a proportional valve . Welding stroke 25mm
81022668	Option - Big seam weld head cooling box for a better cooling
62009630	CC MOT
81006210	Electrical foot switch
07016360	Cooling Unit GR 20 - 2000W - 30L - 230V 50Hz
36013963	Water cooled cables 105mm <sup>2</sup> to be defined by customer
Generators	GMF 15V **KA
	OR
	GAC ** KA
	Wheels as a standard diametre 80mm