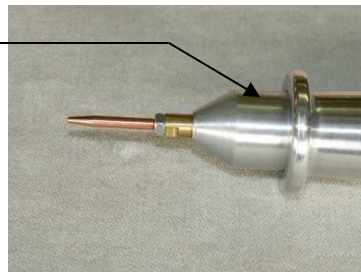


To weld, place the electrode on the part to weld and connect the return current cable on the ground as close as possible to the welding. The triggering is given to the generator once the electrode is on pressure per the given set-point.

To vary the force, rotate the pressure set-up cap (pic.10), clockwise to increase the force and anti-clockwise to decrease it.

Pressure set-up cap



Pic 10

I. Maintenance

Visual checking of the electrodes use, the micro switch, the metal strips and the electrical connection. Check all the clamping.

To change of electrode, to avoid twisting the axial, maintain it with a flat key of 5 and unscrew the bolt with a flat key of 5.5 (pic. 11).



Pic 11