

AIMTEK ACTIVE BRAZE ALLOY S68T

Nominal Composition:	Ag – 68.8% Cu – 26.7% Ti – 4.5%
Melting Temperature:	Solidus (Flow point): 1435°F (779°C) Liquidus (Melt point): 1650°F (899°C)
Industry Specifications:	N/A
Common Applications:	Active braze alloy to join Ceramics, Diamond, and Graphite to each other and Metals
Forms Available:	Powder, Paste, Wire, Foil, Rings, Preforms
Recommended Brazing Temperature:	1750°F (950°C)
Density:	4.96 troy oz./in ³ (9.4 g/cm ³)

