



Aimtek, Inc.
 201 Washington Street
 Auburn, MA 01501
 USA

Phone: 508-832-5035
Fax: 508-832-5043
Web: www.aimtek.com

SAFETY DATA SHEET

Inconel 718
Corrosion-Resistant Alloys
and
High-Temperature Alloys

SDS IDENTIFICATION NUMBER

H2071-10

This replaces H2071-9

PREVIOUS REVISION DATE
 January 30, 2013

DATE REVISED
 January 29, 2016

EMERGENCY PHONE NUMBER

CHEMTREC: 1-800-424-9300
 (24-hour contact for Health & Transportation Emergencies)

This Safety Data Sheet (SDS) provides information on a specific group of manufactured metal products. Since these metal products share a common physical nature and constituents, the data presented are applicable to all alloys identified. This document was prepared to meet the requirements of those jurisdictions that have adopted the Globally Harmonized System (GHS) of Classification and Labeling of Chemicals, and the Superfund Amendments and Reauthorization Act of 1986.

1. PRODUCT IDENTIFICATION

CHEMICAL NAME: See Section 3 for Alloy Designations

CHEMICAL FAMILY: Alloy

TRADE NAME: See Alloys listed in this Section

FORMULA: Alloys composed of varying concentrations of elements listed in Section 3

HASTELLOY® B alloy
 HASTELLOY® B-2 alloy
 HASTELLOY® B-3® alloy
 HASTELLOY® C-22® alloy
 HASTELLOY® C-22HS® alloy
 HASTELLOY® C-86 alloy
 HASTELLOY® C-276 alloy
 HASTELLOY® C-4 alloy
 HASTELLOY® C-2000® alloy
 HASTELLOY® D-205® alloy
 HASTELLOY® G-3 alloy
 HASTELLOY® G-30® alloy
 HASTELLOY® G-35® alloy
 HASTELLOY® G-50® alloy
 HASTELLOY® HYBRID-BC1® alloy
 HASTELLOY® N alloy

HASTELLOY® S alloy
 HASTELLOY® X alloy
 HASTELLOY® W alloy
 HAYNES® GTD 222 alloy
 HAYNES® HR-120® alloy
 HAYNES® HR-160® alloy
 HAYNES® HR-224® alloy
 HAYNES® HR-235™ alloy
 HAYNES® NS-163® alloy
 HAYNES® R-41 alloy
 HAYNES® Waspaloy alloy
 HAYNES® X-750 alloy
 STELLITE® 6B alloy
 HAYNES® 25 alloy
 HAYNES® 75 alloy
 HAYNES® 80A alloy
 HAYNES® 188 alloy

HAYNES® 214® alloy
 HAYNES® 230® alloy
 HAYNES® 242® alloy
 HAYNES® 244™ alloy
 HAYNES® 263 alloy
 HAYNES® 282® alloy
 HAYNES® 556® alloy
 HAYNES® 600 alloy
 HAYNES® 601 alloy
 HAYNES® 617 alloy
 HAYNES® 625 alloy
 HAYNES® 625 (Low Iron) alloy
 HAYNES® 625SQ® alloy
 HAYNES® 690 alloy
 HAYNES® 718 alloy
 MULTIMET® alloy
 ULTIMET® alloy

Product Hazard Rating
Hazardous Materials Identification System (HMIS)
H = Health Rating F = Flammability Rating R = Reactivity Rating

| Alloy | Solid Article | | | Metal Dust | | | Metal Oxide Fume | | |
|------------------------------|---------------|---|---|------------|---|---|------------------|---|---|
| | H | F | R | H | F | R | H | F | R |
| HASTELLOY® B-2 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 2* | 0 | 0 |
| HASTELLOY® B-3® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® C-22® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® C-22HS® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® C-86 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® C-276 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® C-4 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® C-2000® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® HYBRID-BC1® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® D-205® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® G-30® alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| HASTELLOY® G-50® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® G-3 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® G-35® alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 0 | 0 |
| HASTELLOY® N alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| ULTIMET® alloy | 0 | 0 | 0 | 2* | 2 | 0 | 2* | 2 | 0 |
| HAYNES® 600 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 2* | 0 | 0 |
| HAYNES® 601 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 690 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® S alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® X alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® W alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® HR-120® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® HR-160® alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| HAYNES® 214® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® HR-224® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® HR-235™ alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 230® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 242® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 244™ alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 556® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 1 | 0 |
| HAYNES® 25 alloy | 0 | 0 | 0 | 2* | 2 | 0 | 2* | 2 | 0 |

Product Hazard Rating (continued)
Hazardous Materials Identification System (HMIS)
H = Health Rating F = Flammability Rating R = Reactivity Rating

| Alloy | Solid Article | | | Metal Dust | | | Metal Oxide Fume | | |
|------------------------------|---------------|---|---|------------|---|---|------------------|---|---|
| | H | F | R | H | F | R | H | F | R |
| HAYNES® 75 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 188 alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| HAYNES® NS-163® alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| HAYNES® 263 alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| HAYNES® 625 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 718 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® R-41 alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| HAYNES® X-750 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| STELLITE® 6-B alloy | 0 | 0 | 0 | 2 | 2 | 0 | 2* | 2 | 0 |
| HAYNES® 80A alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HASTELLOY® B alloy | 0 | 0 | 0 | 2* | 1 | 0 | 2* | 0 | 0 |
| HAYNES® Waspaloy alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| MULTIMET® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 625SQ® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 617 alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® GTD 222 alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| HAYNES® 625 (Low Iron) alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |
| HAYNES® 282® alloy | 0 | 0 | 0 | 2* | 2 | 0 | 3* | 2 | 0 |
| HAYNES® 242® alloy | 0 | 0 | 0 | 2* | 1 | 0 | 3* | 0 | 0 |

As a solid article, all Haynes alloys are rated 0 for health, flammability, and reactivity. Metal dust may be created by grinding operations. Metal oxide fume may be created during welding, thermal cutting, or melting operations.

The flammability and reactivity hazard ratings are appropriate for large, concentrated quantities of welding fume, such as those found in a dust collector.

Summary of Hazardous Material Information System (HMIS) rating numbers:


H = Health Hazard rating; 0 = minimal hazard; 1 = slight hazard; 2 = moderate hazard; 3 = serious hazard; 4 = severe hazard

F = Flammability hazard rating: 0 = minimal hazard; 1 = slight hazard; 2 = moderate hazard; 3 = serious hazard; 4 = severe hazard

R = Reactivity hazard rating: 0 = minimal hazard; 1 = slight hazard; 2 = moderate hazard; 3 = serious hazard; 4 = severe hazard

2. HAZARDS IDENTIFICATION THE HEALTH HAZARDS INFORMATION GIVEN IN SDS HW-7031 FOR WELDING PRODUCTS AND THERMAL SPRAY WIRE ALSO APPLY.

The health hazards described in this section do not apply under normal handling and use of these products in solid form. Cutting, grinding, etc., of these products may produce dust, or particulate containing the component elements of these materials with associated health hazards described in this section. If these products are involved in welding or melting, the health hazards described in the Haynes Wire Company SDS for Welding Products and Thermal Spray Wire also apply.

| GHS Hazard Classification – Signal Word, Classification, and Category (separate classifications are provided for each Haynes product or product groups) | Hazard Codes and Hazard Statements |
|---|---|
| All products in Section 1: Danger: Carcinogenicity (Category 1A) | H 350 May cause cancer |
| All products in Section 1: Warning: Skin sensitization, (Category 1) | H 317 May cause an allergic skin reaction |
| All products in Section 1: Danger: Respiratory sensitization, (Category 1) | H 334 May cause allergy or asthma symptoms or breathing difficulties if inhaled |
| All products in Section 1: Warning, Skin irritation (Category 2) | H315 Causes skin irritation |
| All products in Section 1: Warning: Acute toxicity, inhalation (Category 4) | H 332 Harmful if inhaled |
| All products except those listed below: Warning, Acute toxicity, oral (Category 4) | H 302 Harmful if swallowed |
| HASTELLOY® HYBRID® BC1, C-86, D-205, G-35, N-, 601-, 690-, 242-, 75-, 625-, 718-, X-750-, 625SQ-, and HAYNES® 625(Low Iron) alloy, | |
| <p>Precautionary Statements and Symptoms; All products in Section 1:</p> <p>P 201 Obtain special instructions before use</p> <p>P 202 Do not handle until all safety precautions have been read and understood</p> <p>P261 + P270 Do not eat, drink or smoke when using this product. Avoid breathing dust or fume</p> <p>P264 Wash hands thoroughly after touching dust created by these products</p> <p>P271 Use only outdoors or in a well-ventilated area</p> <p>P 272 Contaminated work clothing should not be allowed out of the workplace</p> <p>P 280 Wear protective gloves, clothing, eye and/or face protection</p> <p>P 284 In case of inadequate ventilation, wear respiratory protection</p> |  |

Hazards not otherwise classified or not covered by GHS

INHALATION: Inhalation of metal dust, fume, or powder may result from melting, gross handling, casting, welding, thermal cutting, grinding, crushing, or similar operations which generate airborne metal particulate during use of these materials. Inhaled particulate may irritate the respiratory tract. Excessive inhalation of aluminum, cobalt, copper, manganese, nickel, and zinc can cause respiratory irritation, cough, bronchitis, chills, “metal fume fever,” and asthma-like symptoms.

INGESTION: Hand, clothing, food, and drink contact with metal dust, fume, or powder can cause ingestion of particulate during hand to mouth activities such as drinking, smoking, nail biting, etc. Ingestion of large doses may cause nausea, vomiting, and diarrhea.

SKIN: Skin contact with the dust or fume form of these materials may cause irritation and in some sensitive individuals an allergic dermatitis when elements such as chromium, cobalt, copper, and nickel are present.

EYES: Contact with particulate metal (dust, fume, or powder) may inflame the conjunctiva. Airborne particulate (chips, dust, or powder) is always a potential problem as well as inserting fingers into the eye socket if the hand or clothing is contaminated with metal particulate.

Respiratory disease with symptoms ranging from shortness of breath and cough to permanent disability due to loss of lung function; sensitization or hypersensitivity and fibrosis or subsequent effects on the heart may be caused by excessive exposure to dust or fumes containing cobalt, nickel, titanium, and tungsten. Central nervous system depression has been identified with excessive manganese exposure. Insoluble nickel compounds and hexavalent chromium compounds have been linked to nasal, bronchial, and lung cancers. Aluminum and iron have been indicated to cause gastro-intestinal disorders and non-significant changes in the lung. Chronic health effects specific to an element(s) may be difficult to detect due to the numerous elemental constituents in these alloys.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE Individuals who may have had an allergic reaction or sensitivity to metals such as chromium, copper, cobalt, and nickel may encounter skin rash or dermatitis if skin contact with this product occurs. Persons with impaired pulmonary function, airway diseases and conditions such as asthma, emphysema, chronic bronchitis, etc., may incur further disability if excessive concentrations of dust or fume are inhaled. If prior damage or disease to the Neurologic (nervous), Circulatory, Hematologic (blood) or Renal (kidney) systems has occurred, proper screening or examinations should be conducted on individuals who may be exposed to further risk if handling and use of these materials cause excessive exposure.

3. COMPOSITION/INFORMATION ON INGREDIENTS

| NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES METAL NUMBER, IF APPLICABLE, SHOWN IN PARENTHESIS) CAS NUMBER | | | | | | | | | | CAS NUMBER | NIOSH ¹ RTECS NUMBER | EXPOSURE LIMITS (as Mg/m ³) ² | |
|--|------------------|-------------------------------|--------------------------------|----------------------------------|-------------------|--------------------|------------------|----------------------------------|--------------------------------------|-------------|---------------------------------|---|--|
| NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES MEAL NUMBER, IF APPLICABLE) | | | | | | | | | | | | OSHA PEL ³ | ACGIH TLV®-TWA ⁴ |
| Constituent(s) | B-2 alloy N10665 | B-3 [®] alloy N10675 | C-22 [®] alloy N06022 | C-22HS [®] alloy N07022 | C-86 alloy N06686 | C-276 alloy N10276 | C-4 alloy N06455 | C-2000 [®] alloy N06200 | HYBRID-BC1 [®] alloy (2362) | | | | |
| Aluminum (Al)* | - | 0.5 Max | - | 0.5 Max | 0.5 max | - | - | 0.5 Max | 0.5 Max | 7429-90-5 | BD0330000 | Total Dust, as Al: 15, Respirable Dust, as Al: 5 ⁶ | Oxide Fume, as Al: 10 |
| Aluminum (Al)+ Titanium (Ti) | - | - | - | - | - | - | - | - | - | see Al & Ti | See Al & Ti | See Al & Ti | See Al & Ti |
| Boron (B) | - | - | - | 0.005 Max | - | - | - | - | - | 7440-42-8 | ED7350000 | Metal: None; Oxide Dust Total: 15 | Metal: None; Oxide Dust Total: 10 |
| Columbium (Cb) Niobium (Nb) | - | 0.2 Max | - | - | - | - | - | - | - | 7440-03-1 | None | None | None |
| Columbium (Cb) +Tantalum (Ta) | - | - | - | - | - | - | - | - | - | see Cb & Ta | see Cb & Ta | See Cb & Ta | See Cb & Ta |
| Cobalt (Co)* | 1 Max | 3 Max | 2.5 Max | 1 Max | - | 2.5 Max | 2 Max | 2 Max | - | 7440-48-4 | GF8750000 | Metal, Dust & Fume, as Co: 0.1 | Elemental and Inorganic Compounds, as Co: 0.02 |
| Chromium (Cr)* | <1 | 1.5 | 22 | 21 | 21 | 16 | 16 | 23 | 15 | 7440-47-3 | GB4200000 | Metal and Insoluble Salts, as Cr: 1 (II & III) Compounds, as Cr: 0.5 Cr VI compounds, as Cr 0.005 | Metal and Cr: III compounds, as Cr: 0.5 Water-Soluble Cr VI compounds as Cr: 0.05 Insoluble Cr VI compounds, as Cr 0.01 |
| Copper (Cu)* | 0.5 Max | 0.2 Max | 0.5 Max | 0.5 Max | - | 0.5 Max | 0.5 Max | 1.6 | - | 7440-50-8 | GL5325000 | Dust & Mists, as Cu: 1 Fume, as Cu: 0.1 | Dust & Mists, as Cu: 1 Fume: 0.2 |
| Iron (Fe) | 2 Max | 1.5 | 3 | 2 Max | 2 max | 5 | 3 Max | 3 Max | 2 Max | 7439-89-6 | NO4565500 | Oxide Fume: 10 | Oxide Dust and Fume, as Fe: 5 |
| Lanthanum (La) | - | - | - | - | - | - | - | - | - | 7439-91-0 | None | None | None |
| Manganese (Mn)* | <1 | 3 Max | 0.5 Max | 0.8 Max | 0.75 max | 1 Max | 1 Max | 0.5 Max | 0.25 | 7439-96-5 | OO9275000 | Compounds & Fume, as Mn: 5 Ceiling | Elemental and Inorganic Compounds, as Mn: 0.02 |
| Molybdenum (Mo) | 28 | 28.5 | 13 | 17 | 16 | 16 | 16 | 16 | 22 | 7439-98-7 | QA4680000 | Soluble Compounds and Total Dusts, as Mo: 5 | Metal and Insoluble Compounds, as Mo: 10 ⁵ , 3 ⁶ Soluble Compounds, as Mo: 0.5 ⁶ |
| Nickel (Ni)* | 69 | 65 Min | 56 | 61 | 55 | 57 | 65 | 59 | 62 | 7440-02-0 | QR5950000 | Metal, Soluble & Insoluble Compounds, as Ni: 1 | Metal, Inhalable: 1.5 ⁵ Insoluble Compounds: as Ni 0.2 ⁵ Soluble Compounds: as Ni 0.1 ⁵ |
| Silicon (Si) | 0.1 Max | 0.1 Max | 0.08 Max | 0.08 Max | 0.08 max | 0.08 Max | 0.08 Max | 0.08 Max | 0.08 Max | 7440-21-3 | VW0400000 | Total Dust: 15; Respirable Dust: 5 ⁶ | None |
| Tantalum (Ta) | - | 0.2 Max | - | - | - | - | - | - | - | 7440-25-7 | | Metal & Oxide Dust: 5 | Metal & Oxide Dust, as Ta: 5 |
| Titanium (Ti) | - | 0.2 Max | - | - | 0.14 | - | 0.7 Max | - | - | 7440-32-6 | XR1700000 | Total Oxide Dust: 15 | Total Oxide: 10 |
| Tungsten (W) | 0.5 Max | 3 Max | 3 | 1 Max | - | 4 | - | - | - | 7440-33-7 | Y07175000 | None | Insoluble Compounds, as W: 5 (STEL: 10) ⁴ Soluble Compounds, as W: 1 (STEL: 3) ⁴ |
| Vanadium (V) | - | 0.2 Max | 0.35 Max | - | - | 0.35 Max | - | - | - | 7440-62-2 | YW1355000 | Respirable ⁶ Dust, as V ₂ O ₅ : 0.5 Ceiling Fume, as V ₂ O ₅ : 0.1 Ceiling | Respirable Dust & Fume, as V ₂ O ₅ : 0.05 ⁶ |
| Yttrium (Y) | - | - | - | - | - | - | - | - | - | 7440-65-5 | | 1 | Metal and Compounds, as Y: 1 |
| Zirconium (Zr) | - | 0.01 Max | - | - | - | - | - | - | - | 7440-67-7 | ZH7070000 | Compounds, as Zr: 5 | Metal and Compounds, as Zr: 5 (STEL: 10) ⁴ |
| | | | | | | | | | | | | | |
| Density (lb/cu in) | 0.333 | 0.333 | 0.314 | 0.311 | 0.315 | 0.321 | 0.312 | 0.307 | 0.319 | | | See Section 16 for Footnotes | |
| Melting Point (° F) | ~2425 | ~2500 | ~2480 | ~2450 | ~2478 | ~2375 | ~2445 | ~2400 | ~2450 | | | | |

3. COMPOSITION/INFORMATION ON INGREDIENTS

| Constituent(s) | NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES METAL NUMBER, IF APPLICABLE, SHOWN IN PARENTHESIS) CAS NUMBER | | | | | | | | | CAS NUMBER | NIOSH ¹ RTECS NUMBER | EXPOSURE LIMITS (as Mg/m ³) ² | |
|----------------------------------|--|--------------------------------|--------------------------------|------------------|--------------------------------|----------------|-----------------------------------|------------------|------------------|-------------|---------------------------------|--|--|
| | D-205 [®] alloy (2916) | G-30 [®] alloy N06030 | G-50 [®] alloy N06950 | G-3 alloy N06985 | G-35 [®] alloy N06035 | N alloy N10003 | ULTIMET [®] alloy R31233 | 600 alloy N06600 | 601 alloy N06601 | | | OSHA PEL ³ | ACGIH TLV [®] -TWA ⁴ |
| Aluminum (Al)* | - | - | 0.4 Max | - | 0.4 Max | - | - | 0.35 Max | 1.4 | 7429-90-5 | BD0330000 | Total Dust, as Al: 15, Respirable Dust, as Al: 5 ⁶ | Oxide Fume, as Al: 10 |
| Aluminum (Al)+ Titanium (Ti) | - | - | - | - | - | 0.5 Max | - | - | - | see Al & Ti | see Al & Ti | See Al & Ti | See Al & Ti |
| Boron (B) | - | - | - | - | - | - | - | - | - | 7440-42-8 | ED7350000 | Metal: None Oxide Dust Total: 15 | Metal: None Oxide Dust Total: 10 |
| Columbium (Cb) Niobium (Nb) | - | 0.8 | 0.5 Max | 0.5 Max | - | - | - | - | - | 7440-03-1 | None | None | None |
| Columbium (Cb) +Tantalum (Ta) | - | - | - | 0.5 Max | - | - | - | - | - | see Cb & Ta | see Cb & Ta | See Cb & Ta | See Cb & Ta |
| Cobalt (Co)* | - | 5 Max | 2.5 Max | 5 Max | <1 | 0.2 Max | 54 | 2 Max | - | 7440-48-4 | GF8750000 | Metal, Dust & Fume, as Co: 0.1 | Elemental and Inorganic Compounds, as Co: 0.02 |
| Chromium (Cr)* | 20 | 30 | 20 | 22 | 33.2 | 7 | 26 | 15.5 | 23 | 7440-47-3 | GB4200000 | Metal and Insoluble Salts, as Cr: 1 (II & III) Compounds, as Cr: 0.5 Cr VI Compounds, as Cr 0.005 | Metal and Cr: III Compounds, as Cr: 0.5 Water-Soluble Cr VI Compounds as Cr: 0.05 Insoluble Cr VI Compounds, as Cr: 0.01 |
| Copper (Cu)* | 2 | 2 Max | 0.5 Max | 2 | 0.3 Max | 0.35 Max | - | 0.5 Max | 1 Max | 7440-50-8 | GL5325000 | Dust & Mists, as Cu: 1; Fume, as Cu: 0.1 | Dust & Mists, as Cu: 1; Fume: 0.2 |
| Iron (Fe) | 6 | 15 | 17 | 19.5 | 2 Max | 4 Max | 3 | 8 | 12 | 7439-89-6 | NO4565500 | Oxide Fume: 10 | Oxide Dust and Fume, as Fe: 5 |
| Lanthanum (La) | - | - | - | - | - | - | - | - | - | 7439-91-0 | None | None | None |
| Manganese (Mn)* | - | 1.5 Max | <1 | <1 | 0.5 Max | 0.8 Max | 0.8 | <1 | 1 Max | 7439-96-5 | OO9275000 | Compounds & Fume, as Mn: 5 Ceiling | Elemental and Inorganic Compounds, as Mn: 0.02 |
| Molybdenum (Mo) | 2.5 | 5.5 | 9 | 7 | 8.1 | 16 | 5 | - | - | 7439-98-7 | QA4680000 | Soluble Compounds and Total Dusts, as Mo: 5 | Metal and Insoluble Compounds, as Mo: 10 ⁵ , 3 ⁶ Soluble Compounds, as Mo: 0.5 ⁶ |
| Nickel (Ni)* | 65 | 43 | 50 min | 44 | 58 | 71 | 9 | 72 Min | 61 | 7440-02-0 | QR5950000 | Metal, Soluble & Insoluble Compounds, as Ni: 1 | Metal, Inhalable: 1.5 ⁵ Insoluble Compounds: as Ni 0.2 ⁵ Soluble Compounds: as Ni 0.1 ⁵ |
| Silicon (Si) | 5 | 0.8 Max | <1 | <1 | 0.6 Max | <1 | 0.3 | 0.5 Max | 0.5 Max | 7440-21-3 | VW0400000 | Total Dust: 15 Respirable Dust: 5 ⁶ | None |
| Tantalum (Ta) | - | - | - | - | - | - | - | 0.3 Max | - | 7440-25-7 | | Metal & Oxide Dust: 5 | Metal & Oxide Dust, as Ta: 5 |
| Titanium (Ti) | - | - | - | - | - | 0.5 | - | - | - | 7440-32-6 | XR1700000 | Total Oxide Dust: 15 | Total Oxide: 10 |
| Tungsten (W) | - | 2.5 | <1 | 1.5 Max | 0.6 Max | 0.5 Max | 2 | - | - | 7440-33-7 | Y07175000 | None | Insoluble Compounds, as W: 5 (STEL: 10) Soluble Compounds, as W: 1 (STEL: 3) |
| Vanadium (V) | - | - | - | - | 0.5 Max | 0.5 Max | - | - | - | 7440-62-2 | | Respirable ⁶ Dust, as V ₂ O ₅ : 0.5 Ceiling Fume, as V ₂ O ₅ : 0.1 Ceiling | Respirable Dust & Fume, as V ₂ O ₅ : 0.05 ⁶ |
| Yttrium (Y) | - | - | - | - | - | - | - | - | - | 7440-65-5 | | 1 | Metal and Compounds, as Y: 1 |
| Zirconium (Zr) | - | - | - | - | - | - | - | - | - | 7440-67-7 | ZH7070000 | Compounds, as Zr: 5 | Metal and Compounds, as Zr: 5 (STEL: 10) ⁴ |
| Density (lb/cu in) | 0.288 | 0.297 | 0.301 | 0.300 | 0.297 | 0.320 | 0.306 | 0.304 | 0.291 | | | See Section 16 for Footnotes. | |
| Melting Point (° F) | ~2100 | ~2370 | ~2325 | ~2375 | ~2400 | ~2375 | ~2430 | ~2470 | ~2370 | | | | |

3. COMPOSITION/INFORMATION ON INGREDIENTS

| NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES METAL NUMBER, IF APPLICABLE, SHOWN IN PARENTHESIS) CAS NUMBER NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES MEAL NUMBER, IF APPLICABLE) | | | | | | | | | | CAS NUMBER | NIOSH ¹ RTECS NUMBER | EXPOSURE LIMITS (as Mg/m ³) ² | |
|--|------------------|----------------|----------------|----------------|----------------------------------|----------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------|---------------------------------|---|--|
| Constituent(s) | 690 alloy N06690 | S alloy N06635 | X alloy N06002 | W alloy N10004 | HR-120 [®] alloy N08120 | HR-160 [®] alloy N12160 | 214 [®] alloy N07214 | 230 [®] alloy N06230 | 242 [®] alloy (8422) | | | OSHA PEL ³ | ACGIH TLV [®] -TWA ⁴ |
| Aluminum (Al)* | - | 0.25 | 0.5 Max | - | 0.1 | 0.4 Max | 4.5 | 0.3 | 0.5 Max | 7429-90-5 | BD0330000 | Total Dust, as Al: 15, Respirable Dust, as Al: 5 ⁶ | OXIDE Fume, as Al: 10 |
| Aluminum (Al)+ Titanium (Ti) | - | - | - | - | - | - | - | - | - | see Al & Ti | see Al & Ti | See Al & Ti | See Al & Ti |
| Boron (B) | - | 0.015 Max | 0.008 Max | - | 0.004 | - | 0.01 Max | 0.015 Max | 0.006 Max | 7440-42-8 | ED7350000 | Metal: None; Oxide Dust Total: 15 | Metal: None; Oxide Dust Total: 10 |
| Columbium (Cb) Niobium (Nb) | - | - | 0.5 Max | - | 0.7 | <1 | 0.15 Max | 0.5 Max | - | 7440-03-1 | None | None | None |
| Columbium (Cb) +Tantalum (Ta) | - | - | - | - | - | - | - | - | - | see Cb & Ta | see Cb & Ta | See Cb & Ta | See Cb & Ta |
| Cobalt (Co)* | - | 2 Max | 1.5 | 2.5 Max | 3 Max | 29 | 2 Max | 5 Max | <1 | 7440-48-4 | GF8750000 | Metal, Dust & Fume, as Co: 0.1 | Elemental and Inorganic Compounds, as Co: 0.02 |
| Chromium (Cr)* | 29 | 16 | 22 | 5 | 25 | 28 | 16 | 22 | 8 | 7440-47-3 | GB4200000 | Metal and Insoluble Salts, as Cr: 1 (II & III) Compounds, as Cr: 0.5 Cr VI Compounds, as Cr 0.005 | Metal and Cr: III Compounds, as Cr: 0.5 Water-Soluble Cr VI Compounds as Cr: 0.05 Insoluble Cr VI Compounds, as Cr: 0.01 |
| Copper (Cu)* | 0.5 Max | 0.35 Max | 0.5 Max | 0.5 Max | 0.5 Max | 0.5 Max | - | 0.5 Max | 0.5 Max | 7440-50-8 | GL5325000 | Dust & Mists, as Cu: 1 Fume, as Cu: 0.1 | Dust & Mists, as Cu: 1 Fume: 0.2 |
| Iron (Fe) | 9 | 3 Max | 18 | 6 | 33 | 2 Max | 3 | 3 Max | 2 Max | 7439-89-6 | NO4565500 | Oxide Fume: 10 | Oxide Dust and Fume, as Fe: 5 |
| Lanthanum (La) | - | 0.02 | - | - | - | - | - | 0.02 | - | 7439-91-0 | None | None | None |
| Manganese (Mn)* | 0.5 Max | 0.5 | <1 | <1 | 0.7 | 0.5 | 0.5 Max | 0.5 | 0.8 Max | 7439-96-5 | OO9275000 | Compounds & Fume, as Mn: 5 Ceiling | Elemental and Inorganic Compounds, as Mn: 0.02 |
| Molybdenum (Mo) | - | 15 | 9 | 24 | <1 | <1 | 0.5 Max | 2 | 25 | 7439-98-7 | QA4680000 | Soluble Compounds and Total Dusts, as Mo: 5 | Metal and Insoluble Compounds, as Mo: 3 ⁶ , 10 ⁵ Soluble Compounds, as Mo: 0.5 ⁶ |
| Nickel (Ni)* | 58 Min | 67 | 47 | 63 | 37 | 37 | 75 | 57 | 65 | 7440-02-0 | QR5950000 | Metal, Soluble & Insoluble Compounds, as Ni: 1 | Metal, Inhalable: 1.5 ⁵ Insoluble Compounds: as Ni 0.2 ⁵ Soluble Compounds: as Ni 0.1 ⁵ |
| Silicon (Si) | 0.5 Max | 0.4 | <1 | <1 | 0.6 | 2.75 | 0.2 Max | 0.4 | 0.8 Max | 7440-21-3 | VW0400000 | Total Dust: 15; Respirable Dust: 5 ⁶ | None |
| Tantalum (Ta) | - | - | - | - | - | - | - | - | - | 7440-25-7 | | Metal & Oxide Dust: 5 | Metal & Oxide Dust, as Ta: 5 |
| Titanium (Ti) | - | - | 0.15 Max | - | 0.2 Max | 0.5 | 0.5 Max | 0.1 Max | - | 7440-32-6 | XR1700000 | Total Oxide Dust: 15 | Total Oxide: 10 |
| Tungsten (W) | - | <1 | 0.6 | <1 | 0.5 Max | <1 | 0.5 Max | 14 | - | 7440-33-7 | Y07175000 | None | Insoluble Compounds, as W: 5 (STEL: 10) ⁴ Soluble Compounds, as W: 1 (STEL: 3) ⁴ |
| Vanadium (V) | - | - | - | 0.6 Max | - | - | - | - | - | 7440-62-2 | YW1355000 | Respirable ⁶ Dust, as V ₂ O ₅ : 0.5 Ceiling Fume, as V ₂ O ₅ : 0.1 Ceiling | Respirable Dust & Fume, as V ₂ O ₅ : 0.05 ⁶ |
| Yttrium (Y) | - | - | - | - | - | - | 0.01 | - | - | 7440-65-5 | | 1 | Metal and Compounds, as Y: 1 |
| Zirconium (Zr) | - | - | - | - | - | - | 0.1 Max | - | - | 7440-67-6 | ZH7070000 | Compounds, as Zr: 5 | Metal and Compounds, as Zr: 5 (STEL: 10) ⁴ |
| Density (lb/cu in) | 0.296 | 0.316 | 0.297 | 0.325 | 0.291 | 0.292 | 0.291 | 0.324 | 0.327 | | | | |
| Melting Point (°F) | ~2450 | ~2435 | ~2300 | ~2350 | ~2375 | ~2360 | ~2475 | ~2375 | ~2350 | | | | See Section 16 for Footnotes. |

3. COMPOSITION/INFORMATION ON INGREDIENTS

| NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES METAL NUMBER, IF APPLICABLE, SHOWN IN PARENTHESIS) CAS NUMBER | | | | | | | | | CAS NUMBER | NIOSH ¹ RTECS NUMBER | EXPOSURE LIMITS (as Mg/m ³) ² | |
|--|-------------------------------|-------------------------------|-----------------|-----------------|------------------|----------------------------------|------------------|------------------|-------------|---------------------------------|--|--|
| NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES MEAL NUMBER, IF APPLICABLE) | | | | | | | | | | | OSHA PEL ³ | ACGIH TLV®-TWA ⁴ |
| Constituent(s) | 244 [®] alloy (2444) | 556 [®] alloy R30556 | 25 alloy R30605 | 75 alloy (2076) | 188 alloy R30188 | NS-163 [®] alloy (1630) | 263 alloy N07263 | 625 alloy N06625 | | | | |
| Aluminum (Al)* | 0.5 Max | 0.2 | - | 0.4 Max | - | 0.5 Max | 0.6 Max | 0.4 Max | 7429-90-5 | BD0330000 | Total Dust, as Al: 15, Respirable Dust, as Al: 5 ⁶ | Oxide Fume, as Al: 10 |
| Aluminum (Al)+ Titanium (Ti) | - | - | - | - | - | - | 2.6 | - | see Al & Ti | see Al & Ti | See Al & Ti | See Al & Ti |
| Boron (B) | 0.006 Max | 0.02 | - | - | 0.015 | 0.015 Max | 0.005 Max | - | 7440-42-8 | ED7350000 | Metal: None; Oxide Dust Total: 15 | Metal: None; Oxide Dust Total: 10 |
| Columbium (Cb) Niobium (Nb) | - | 0.3 Max | - | - | - | 1 | - | - | 7440-03-1 | None | None | None |
| Columbium (Cb) +Tantalum (Ta) | - | - | - | - | - | - | - | 3.7 | see Cb & Ta | see Cb & Ta | See Cb & Ta | See Cb & Ta |
| Cobalt (Co)* | 1 Max | 18 | 51 | - | 39 | 40 | 20 | <1 | 7440-48-4 | GF8750000 | Metal, Dust & Fume, as Co: 0.1 | Elemental and Inorganic Compounds, as Co: 0.02 |
| Chromium (Cr)* | 8 | 22 | 20 | 20 | 22 | 28 | 20 | 21 | 7440-47-3 | GB4200000 | Metal and Insoluble Salts, as Cr: 1 (II & III) Compounds, as Cr: 0.5 Cr VI Compounds, as Cr: 0.005 | Metal and Cr: III Compounds, as Cr: 0.5 Water-Soluble Cr VI Compounds as Cr: 0.05 Insoluble Cr VI Compounds, as Cr: 0.01 |
| Copper (Cu)* | 0.5 Max | - | - | 0.5 Max | - | - | 0.2 Max | 0.5 Max | 7440-50-8 | GL5325000 | Dust & Mists, as Cu: 1 Fume, as Cu: 0.1 | Dust & Mists, as Cu: 1 Fume: 0.2 |
| Iron (Fe) | 2 Max | 31 | 3 Max | 5 Max | 3 Max | 21 | 0.7 Max | 5 Max | 7439-89-6 | NO4565500 | Oxide Fume: 10 | Oxide Dust and Fume, as Fe: 5 |
| Lanthanum (La) | - | 0.02 | - | - | 0.03 | - | - | - | 7439-91-0 | None | None | None |
| Manganese (Mn)* | 0.8 Max | <1 | 1.5 | <1 | 1.25 Max | 0.5 Max | 0.4 | 0.5 Max | 7439-96-5 | OO9275000 | Compounds & Fume, as Mn: 5 Ceiling | Elemental and Inorganic Compounds, as Mn: 0.02 |
| Molybdenum (Mo) | 22.5 | 3 | <1 | - | - | - | 6 | 9 | 7439-98-7 | QA4680000 | Soluble Compounds and Total Dusts, as Mo: 5 | Insoluble Compounds, as Mo: 3 ⁵ , 10 ⁵ Soluble Compounds, as Mo: 0.5 ⁶ |
| Nickel (Ni)* | 60 | 20 | 10 | 76 | 22 | 8 | 52 | 62 | 7440-02-0 | QR5950000 | Metal, Soluble & Insoluble Compounds, as Ni: 1 | Metal, Inhalable: 1.5 ⁵ Insoluble Compounds: as Ni 0.2 ⁵ Soluble Compounds: as Ni 0.1 ⁵ |
| Silicon (Si) | 0.1 Max | 0.4 | 0.4 Max | <1 | 0.35 | 0.5 Max | 0.2 | 0.5 Max | 7440-21-3 | VW0400000 | Total Dust: 15; Respirable Dust: 5 ⁶ | None |
| Tantalum (Ta) | - | 0.6 | - | - | - | - | - | - | 7440-25-7 | | Metal & Oxide Dust: 5 | Metal & Oxide Dust, as Ta: 5 |
| Titanium (Ti) | - | - | - | 0.4 | - | 1.3 | 2.4 Max | 0.4 Max | 7440-32-6 | XR1700000 | Total Oxide Dust: 15 | Total Oxide: 10 |
| Tungsten (W) | 6 | 2.5 | 15 | - | 14 | - | - | - | 7440-33-7 | Y0715000 | None | Insoluble Compounds, as W: 5 (STEL: 10) ⁴ Soluble Compounds, as W: 1 (STEL: 3) ⁴ |
| Vanadium (V) | - | - | - | - | - | - | - | - | 7440-62-2 | YW1355000 | Respirable Dust as V ₂ O ₅ : 0.5 ⁶ Ceiling Fume, as V ₂ O ₅ : 0.1 Ceiling | Respirable Dust & Fume, as V ₂ O ₅ : 0.05 ⁶ |
| Yttrium (Y) | - | - | - | - | - | - | - | - | 7440-65-5 | | 1 | Metal and Compounds, as Y: 1 |
| Zirconium (Zr) | - | 0.02 | - | - | - | - | 0.04 Max | - | 7440-67-6 | ZH7070000 | Compounds, as Zr: 5 | Metal and Compounds, as Zr: 5 (STEL: 10) ⁴ |
| Density (lb/cu in) | 0.337 | 0.297 | 0.330 | 0.302 | 0.324 | 0.305? | 0.302 | 0.305 | | | See Section 16 for Footnotes. | |
| Melting Point (° F) | ~2480 | ~2425 | ~2425 | ~2445 | ~2400 | ~2350 | ~2370 | ~2350 | | | | |

| 3. COMPOSITION/INFORMATION ON INGREDIENTS | | | | | | | | | | | | | |
|---|------------------|-------------------|--------------------|---------------------------|--------------------|----------------|-----------------------|------------------------------------|-------------------------------|-------------|---------------------------------|---|--|
| NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES METAL NUMBER, IF APPLICABLE, SHOWN IN PAREN-THESIS) CAS NUMBER NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES MEAL NUMBER, IF APPLICABLE). | | | | | | | | | | CAS NUMBER | NIOSH ¹ RTECS NUMBER | EXPOSURE LIMITS (as Mg/m ³) ² | |
| Constituent(s) | 718 alloy N07718 | R-41 alloy N07041 | X-750 alloy N07750 | STELLITE6 -B alloy R30006 | 80A alloy N07080 | B alloy N10001 | Waspaloy alloy N07001 | MULTIMET [®] alloy R30155 | 282 [®] alloy (2082) | | | OSHA PEL ³ | ACGIH TLV [®] -TWA ⁴ |
| Aluminum (Al)* | 0.5 | 1.5 | 0.8 | - | 1.5 | - | 1.5 | - | 1.5 | 7429-90-5 | BD0330000 | Total Dust, as Al: 15; Respirable Dust, as Al: 5 ⁶ | Oxide Fume, as Al: 10 |
| Aluminum (Al)+ Titanium (Ti) | - | - | - | - | - | - | - | - | - | see Al & Ti | see Al & Ti | See Al & Ti | See Al & Ti |
| Boron (B) | 0.004 | 0.006 | - | - | 0.008 Max | - | 0.006 | - | 0.005 | 7440-42-8 | ED7350000 | Metal: None; Oxide Dust Total: 15 | Metal: None; Oxide Dust Total: 10 |
| Columbium (Cb) Niobium (Nb) | - | - | - | - | - | - | - | - | 0.2 Max | 7440-03-1 | None | None | None |
| Columbium (Cb) +Tantalum (Ta) | 5 | - | <1 | - | - | - | - | <1 | - | see Cb & Ta | see Cb & Ta | See Cb & Ta | See Cb & Ta |
| Cobalt (Co)* | <1 | 11 | <1 | 58 | 2 Max | 2.5 Max | 13.5 | 20 | 10 | 7440-48-4 | GF8750000 | Metal, Dust & Fume, as Co: 0.1 | Elemental and Inorganic Compounds, as Co: 0.02 |
| Chromium (Cr)* | 18 | 19 | 16 | 30 | 19.5 | <1 | 19 | 21 | 19 | 7440-47-3 | GB4200000 | Metal and Insoluble Salts, as Cr: 1 (II & III) Compounds, as Cr: 0.5 Cr VI Compounds, as Cr: 0.005 | Metal and Cr: III Compounds, as Cr: 0.5 Water-Soluble Cr VI Compounds as Cr: 0.05 Insoluble Cr VI Compounds, as Cr: 0.01 |
| Copper (Cu)* | 0.1 Max | - | 0.5 Max | - | 0.2 Max | 0.15 Max | 0.1 Max | 0.5 Max | 0.1 Max | 7440-50-8 | GL5325000 | Dust & Mists, as Cu: 1; Fume, as Cu: 0.1 | Dust & Mists, as Cu: 1; Fume: 0.2 |
| Iron (Fe) | 19 | 5 Max | 8 | 3 Max | 1.5 Max | 5 | 2 Max | 30 | 1.5 Max | 7439-89-6 | NO4565500 | Oxide Fume: 10 | Oxide Dust and Fume, as Fe: 5 |
| Lanthanum (La) | - | - | - | - | - | - | - | - | - | 7439-91-0 | None | None | None |
| Manganese (Mn)* | 0.35 Max | 0.1 Max | 0.35 Max | 1.4 | 0.4 Max | <1 | 0.1 Max | 1.5 | 0.3 Max | 7439-96-5 | OO9275000 | Compounds & Fume, as Mn: 5 Ceiling | Elemental and Inorganic Compounds, as Mn: 0.02 |
| Molybdenum (Mo) | 3 | 10 | - | 1.5 Max | - | 28 | 4.3 | 3 | 8.5 | 7439-98-7 | QA4680000 | Soluble Compounds and Total Dusts, as Mo: 5 | Metal and Insoluble Compounds, as Mo:3 ⁶ ; 10 ⁵ Soluble Compounds, as Mo: 0.5 ⁶ |
| Nickel (Ni)* | 52 | 52 | 70 Min | 2.5 | 74 | 67 | 58 | 20 | 58 | 7440-02-0 | QR5950000 | Metal, Soluble & Insoluble Compounds, as Ni: 1 | Metal, Inhalable: 1.5 ⁵ Insoluble Compounds: as Ni 0.2 ⁵ Soluble Compounds: as Ni 0.1 ⁵ |
| Silicon (Si) | 0.35 Max | 0.5 Max | 0.35 Max | 0.7 | 0.8 Max | <1 | 0.15 Max | <1 | 0.15 Max | 7440-21-3 | VW0400000 | Total Dust: 15; Respirable Dust: 5 ⁶ | None |
| Tantalum (Ta) | - | - | - | - | - | - | - | - | 0.1 Max | 7440-25-7 | | Metal & Oxide Dust: 5 | Metal & Oxide Dust, as Ta: 5 |
| Titanium (Ti) | 0.9 | 3.1 | 2.5 | - | 2.4 | - | 3 | - | 2.1 | 7440-32-6 | XR1700000 | Total Oxide Dust: 15 | Total Oxide: 10 |
| Tungsten (W) | - | - | - | 4 | - | - | - | 2.5 | 0.5 Max | 7440-33-7 | YO7175000 | None | Insoluble Compounds, as W: 5 (STEL: 10) ⁴ Soluble Compounds, as W: 1 (STEL: 3) ⁴ |
| Vanadium (V) | - | - | - | - | - | 0.3 | - | - | - | 7440-62-2 | YW1355000 | Respirable Dust, as V ₂ O ₅ : 0.5 ⁶ Ceiling Fume, as V ₂ O ₅ : 0.1 Ceiling | Respirable Dust & Fume, as V ₂ O ₅ : 0.05 ⁶ |
| Yttrium (Y) | - | - | - | - | - | - | - | - | - | 7440-65-5 | | 1 | Metal and Compounds, as Y: 1 |
| Zirconium (Zr) | - | 0.07 Max | - | - | - | - | 0.05 | - | - | 7440-67-6 | ZH7070000 | Compounds, as Zr: 5 | Metal and Compounds, as Zr: 5 (STEL: 10) ⁴ |
| Density (lb/cu in) | 0.297 | 0.298 | 0.298 | 0.303 | 0.295 ⁵ | 0.334 | 0.296 | 0.296 | 0.299 | | | See Section 16 for Footnotes. | |
| Melting Point (° F) | ~2300 | ~2385 | ~2540 | ~2310 | ~2480 | ~2375 | ~2425 | ~2350 | ~2370 | | | | |

3. COMPOSITION/INFORMATION ON INGREDIENTS

| NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES METAL NUMBER, IF APPLICABLE, SHOWN IN PARENTHESIS) CAS NUMBER NOMINAL PERCENT OF ELEMENTAL CONSTITUENTS FOR THE ALLOYS SHOWN (HAYNES MEAL NUMBER, IF APPLICABLE). | | | | | | | CAS NUMBER | NIOSH ¹ RTECS NUMBER | EXPOSURE LIMITS (as Mg/m ³) ² | |
|--|------------------|---------------------------------|----------------------|-----------------------------|----------------------------------|----------------------------------|-------------|---------------------------------|---|--|
| Constituent(s) | 617 alloy N06617 | 625SQ [®] alloy N06626 | GTD 222 alloy (2220) | 625 (Low Iron) alloy (2653) | HR-224 [®] alloy (2224) | HR-235 [™] alloy (2431) | | | OSHA PEL ³ | ACGIH TLV [®] -TWA ⁴ |
| Aluminum (Al)* | 1.2 | 0.4 Max | 1.3 | 0.4 Max. | 3.8 | 0.3 | 7429-90-5 | BD0330000 | Total Dust, as Al: 15, Respirable Dust, as Al: 5 ⁶ | Oxide Fume, as Al: 10 |
| Aluminum (Al)+ Titanium (Ti) | - | - | - | - | - | - | see Al & Ti | see Al & Ti | See Al & Ti | See Al & Ti |
| Boron (B) | 0.006 Max | - | 0.004 | - | 0.004 Max | - | 7440-42-8 | ED7350000 | Metal: None; Oxide Dust Total: 15 | Metal: None; Oxide Dust Total: 10 |
| Columbium (Cb) Niobium (Nb) | 0.08 | 3.6 | 0.8 | - | 0.15 Max | - | 7440-03-1 | None | None | None |
| Columbium (Cb) +Tantalum (Ta) | - | - | - | 3.7 | - | - | see Cb & Ta | see Cb & Ta | See Cb & Ta | See Cb & Ta |
| Cobalt (Co)* | 12.5 | <1 | 19 | <1 | 2 Max | 1.1 Max | 7440-48-4 | GF8750000 | Metal, Dust & Fume, as Co: 0.1 | Elemental and Inorganic Compounds, as Co: 0.02 |
| Chromium (Cr)* | 22 | 21.5 | 22.5 | 21 | 20 | 31 | 7440-47-3 | GB4200000 | Metal and Insoluble Salts, as Cr: 1 (II & III) Compounds, as Cr: 0.5 Cr VI Compounds, as Cr: 0.005 | Metal and Cr: III Compounds, as Cr: 0.5 Water-Soluble Cr VI Compounds as Cr: 0.05 Insoluble Cr VI Compounds, as Cr: 0.01 |
| Copper (Cu)* | 0.5 Max | 0.5 Max | 0.1 Max | 0.5 Max. | - | 3.8 | 7440-50-8 | GL5325000 | Dust & Mists, as Cu: 1; Fume, as Cu: 0.1 | Dust & Mists, as Cu: 1; Fume: 0.2 |
| Iron (Fe) | 2 Max | 5 Max | <1 | 0.75 Max. | 27.5 | 1.5 Max | 7439-89-6 | NO4565500 | Oxide Fume: 10 | Oxide Dust and Fume, as Fe: 5 |
| Lanthanum (La) | - | - | - | - | 0.01 Max | - | 7439-91-0 | None | None | None |
| Manganese (Mn)* | 0.5 Max | 0.5 Max | 0.1 Max | 0.5 Max. | 0.5 Max | 0.5 | 7439-96-5 | OO9275000 | Compounds & Fume, as Mn: 5 Ceiling | Elemental and Inorganic Compounds, as Mn: 0.02 |
| Molybdenum (Mo) | 9 | 9 | <1 | 9 | 0.5 Max | 5.6 | 7439-98-7 | QA4680000 | Soluble Compounds and Total Dusts, as Mo: 5 | Metal and Insoluble Compounds, as Mo: 3 ⁶ ; 10 ⁵ Soluble Compounds, as Mo: 0.5 ⁶ |
| Nickel (Ni)* | 52 | 62 | 50 | 62 | 47 | 57 | 7440-02-0 | QR5950000 | Metal, Soluble & Insoluble Compounds, as Ni: 1 | Metal, Inhalable: 1.5 ⁵ Insoluble Compounds: as Ni 0.2 ⁵ Soluble Compounds: as Ni 0.1 ⁵ |
| Silicon (Si) | 1.2 Max | 0.15 Max | 0.25 Max | 0.5 Max. | 0.3 | 0.4 | 7440-21-3 | VW0400000 | Total Dust: 15; Respirable Dust: 5 ⁶ | None |
| Tantalum (Ta) | - | 0.05 Max | 1 | - | - | - | 7440-25-7 | - | Metal & Oxide Dust: 5 | Metal & Oxide Dust, as Ta: 5 |
| Titanium (Ti) | 0.3 | 0.4 Max | 2.3 | 0.4 Max. | 0.3 | - | 7440-32-6 | XR1700000 | Total Oxide Dust: 15 | Total Oxide: 10 |
| Tungsten (W) | - | - | 2 | - | 0.5 Max | - | 7440-33-7 | YO7175000 | None | Insoluble Compounds, as W: 5 (STEL: 10) ⁴ Soluble Compounds, as W: 1 (STEL: 3) ⁴ |
| Vanadium (V) | - | - | - | - | - | - | 7440-62-2 | YW1355000 | Respirable Dust, as V ₂ O ₅ : 0.5 ⁶ Ceiling Fume, as V ₂ O ₅ : 0.1 Ceiling | Respirable Dust & Fume, as V ₂ O ₅ : 0.05 |
| Yttrium (Y) | - | - | - | - | - | - | 7440-65-5 | - | 1 | Metal and Compounds, as Y: 1 |
| Zirconium (Zr) | - | - | - | - | 0.025 Max | - | 7440-67-6 | ZH7070000 | Compounds, as Zr: 5 | Metal and Compounds, as Zr: 5 (STEL: 10) ⁴ |
| Density (lb/cu in) | 0.302 | 0.305 | 0.298 | 0.305 | 0.280 | 0.298 | | | See Section 16 for Footnotes. | |
| Melting Point (° F) | ~2430 | ~2350 | ~2430 | ~2350 | ~2480 | ~2370 | | | | |

| 4. FIRST AID MEASURES | |
|---|--|
| INHALATION | P304 + P340 Breathing difficulty caused by inhalation of dust or fume requires removal to fresh air and keep the victim comfortable. P321 If breathing has stopped, perform artificial respiration. P308 + P313 Obtain medical assistance if exposed or concerned. P243 + P311 If experiencing respiratory symptoms, call a poison center or doctor. |
| INGESTION | P301 + P330 If swallowed, rinse mouth, but never give anything by mouth to an unconscious person. P340 Contact a poison center. P321 Unless the poison control center advises otherwise, have that conscious person drink 1 to 2 glasses of water to dilute. Inducement of vomiting is not necessary unless large amounts are ingested. P312 Obtain medical assistance if you feel unwell. |
| SKIN | Skin cuts and abrasions can be treated by standard first aid. P362 + P364 Quickly remove contaminated clothing but do not shake clothing. P302 + P321 + P352 Skin contamination with dust or powder can be removed by washing with soap and water. P313 + P333 If irritation or reddened, blistered skin occurs, obtain medical assistance. Launder clothing before re-use. |
| EYES | Do not allow victim to rub or keep eyes tightly shut. Dust or powder should be flushed from the eyes with copious amounts of clean water for at least 15 minutes. If irritation persists, obtain medical assistance. |
| 5. FIRE FIGHTING MEASURES | |
| FLASH POINT (WITH TEST METHOD) | FLAMMABLE (EXPLOSIVE) LIMITS V/V% |
| None | LEL: None UEL: None |
| EXTINGUISHING MEDIA | The solid wrought forms of these alloys are noncombustible, therefore; use extinguishing media appropriate to the surrounding fire. |
| SPECIAL FIREFIGHTING PROCEDURES | To extinguish a metal powder fire, use dry sand, dry graphite or other class "D" fire extinguishing powder. Do NOT use water, carbon dioxide, or halogenated fire extinguishing agents. |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | No unusual fire or explosion hazards from alloys in solid wrought form. Dust created by grinding or similar processes can ignite only if a substantial number of small particles are dispersed in an enclosed space, such as a dust collector. |
| HAZARDOUS COMBUSTION PRODUCTS | Various metal oxides, carbon dioxide, carbon monoxide. |
| 6. ACCIDENTAL MATERIAL RELEASE OR SPILL CONTROL MEASURES | |
| In solid form this material poses no special clean-up problems. If this material is in powder or dust form, do not dry sweep. Notify safety personnel. Clean-up should be conducted with a vacuum system utilizing a high efficiency particulate air (HEPA) filtration system. Caution should be taken to minimize airborne generation of powder or dust and avoid contamination of air and water. Cleanup personnel should protect against dust inhalation and skin or eye contact. Use non-sparking tools. Properly label all materials collected in waste container. Follow applicable OSHA regulations (29 CFR 1910.120). (Emergency Response), Canadian Workplace Hazardous Materials Information System (HMIS) Regulations, or other regulatory requirements. | |
| 7. HANDLING AND STORAGE | |
| HANDLING PRECAUTIONS | This product must be handled according to the size, shape and quantity of material involved. Dust or powder forms of these products should be moved or transported to minimize spill or release potential. Avoid dust inhalation and eye or skin contact. Wear personal protective equipment to prevent contact with skin and eyes (Section 8). Practice good housekeeping techniques that minimize accumulation of dust. Practice good personal hygiene after handling dust or powder forms of this material, especially before eating, drinking, smoking, or applying cosmetics. |
| STORAGE PRECAUTIONS | In solid form this material poses no special problems. P405 Store containers of metal powder locked up in a dry area away from heat, ignition sources, and incompatibles (Section 10). |
| 8. EXPOSURE CONTROLS/PERSONAL PROTECTION | |
| THE INDUSTRIAL HYGIENE CONTROL MEASURES GIVEN IN SDS HW-7031 FOR WELDING PRODUCTS AND THERMAL SPRAY WIRE ALSO APPLY | |
| VENTILATION | Local exhaust ventilation should be used to control exposure to airborne dust and fume emissions near the source (during crushing, grinding, welding, etc.) below the exposure limits cited in Section 3. |

| 8. EXPOSURE CONTROLS/PERSONAL PROTECTION (continued) | |
|---|---|
| RESPIRATORY PROTECTION | Use NIOSH approved respirators as specified by an Industrial Hygienist or qualified Safety Professional. Lung function tests are recommended for users of negative pressure devices. Use a fume respirator or an air supplied respirator where local exhaust or ventilation does not keep exposure below the exposure limits for air contamination. |
| EYE PROTECTION | Wear safety glasses when risk of eye injury is present particularly during machining, grinding, welding, powder handling, etc. Contact lenses should not be worn if working with metal dusts and powders. |
| SKIN PROTECTION | Wear gloves to prevent metal cuts and skin abrasions particularly during handling of wrought forms, solid metal sheet, strip, or tube. Protective clothing such as uniforms, disposable coveralls, safety shoes, etc., may be required during metal handling operations as appropriate to the circumstances of exposure. |
| RECOMMENDED MONITORING PROCEDURES | ENVIRONMENTAL SURVEILLANCE: Exposure to the elements identified in Section 3 can be best determined by having air samples taken in the employee breathing zone, work area, or department. MEDICAL SURVEILLANCE: Lung function tests, identified in Section 2 can be determined by chest x-rays and routine physical examinations may be useful to determine effects of dust or fume exposure. Specific medical tests to be performed should be determined by a consulting physician. |
| 9. PHYSICAL AND CHEMICAL PROPERTIES | |
| MELTING POINT: See Section 3 | VAPOR PRESSURE (mmHg): Not Applicable |
| SUBLIMES @: Not Applicable | VAPOR DENSITY (AIR=1): Not Applicable |
| pH = Not Applicable | SPECIFIC GRAVITY (H ₂ O=1): See Section 3 |
| BOILING POINT: Not Applicable | SOLUBILITY IN WATER = None |
| EVAPORATION RATE: Not Applicable | % VOLATILES BY VOLUME: None |
| APPEARANCE AND COLOR: Solid - Silver Gray Color or No Color | |
| 10. STABILITY AND REACTIVITY | |
| GENERAL REACTIVITY | Stability – These alloy products are stable, non-reactive materials. For those processes that create a dust form of these products, Haynes recommends a dust sample be tested to determine if the dust is explosible according to the National Fire Protection Association (NFPA) Standard 654. |
| INCOMPATIBILITY (MATERIALS TO AVOID) | The corrosion-resistant alloys were designed for use in, and possess outstanding resistance to, mineral acids. To a lesser extent, the high temperature alloys also withstand these acids. Be aware, however, that if corrosion does occur, hydrogen might be evolved, causing a potentially explosive environment in confined, closed systems. |
| HAZARDOUS DECOMPOSITION PRODUCTS | Various elemental metals and metal oxides may be generated from welding, cutting, grinding, melting, or dross handling operations. Refer to Section 3 for permissible exposure limits. The permissible exposure limits given in SDS HW-7031 for Welding Products and Thermal Spray Wire also apply. |
| POSSIBILITY OF HAZARDOUS REACTIONS | Does not occur. |

11. TOXICOLOGICAL INFORMATION

| | |
|--|--|
| TOXICITY DATA | Eye: Rabbit (cobalt) unknown amount produced severe reaction with abscess involving lens, ciliary body, vitreous humor and retina. |
| | Skin: No data. |
| | Ingestion: Guinea Pig (nickel): LD ₅₀ : 5 mg/kg Mouse (boron): LD ₅₀ : 560 mg/kg Rat (cobalt): LD ₅₀ : 6,171 mg/kg Rabbit (cobalt): LD ₅₀ : 750 mg/kg Human (copper): TD _{Lo} : 120 µg/kg, affects the gastrointestinal tract (nausea or vomiting). Human (chromium): LD _{Lo} : 71 mg/kg Rat (Iron): LD ₅₀ : 30,000 mg/kg Rat (manganese) LD ₅₀ : 9,000 mg/kg Rabbit (Silicon Dioxide): LD ₅₀ : >5,000 mg/kg Rat (Titanium): LD ₅₀ : >5,000 mg/kg |
| | Inhalation: Rabbit (nickel): TC _{Lo} : 130 µg/m ³ 35 weeks (intermittent) - 6 hours Human (chromium VI): TC _{Lo} : 110 µg/m ³ 3 years (continuous) tumorigenic (carcinogenic per RTECS) Pig (cobalt): TC _{Lo} : 100 µg/m ³ /6 hours for 13 weeks (intermittent) Human (manganese): TC _{Lo} : 2300 µg/m ³ Rat (titanium): LC ₅₀ : >6,820 mg/ m ³ |
| | Subchronic: Rat (molybdenum) inhalation: 12-16 g/m ³ /1 hour/30 days, resulted in slight growth depression, and thickening of the intra-alveolar septa, which contained connective tissue fibers. |
| | Other: Dog (nickel) Intravenous: LD _{Lo} : 10 mg/kg Rat (chromium), Implant: TD _{Lo} : 1200 µg/kg intermittent over 6 weeks. Rat (cobalt) intramuscular: 126 mg/kg, tumorigenic at site of application. Rabbit (molybdenum) intra-tracheal: LD _{Lo} : 70 mg/kg produced focal fibrosis (pneumoconiosis). |
| | Nickel alloys and hexavalent chromium compounds are listed as carcinogens by IARC. Detailed information from these sources may be obtained from the following: IARC Monographs on the evaluation of carcinogenic risk of Chemicals to Man; and the NTP annual report on carcinogens, NTP Public Information Office, MD B204 Box 12233, Research Triangle Park, North Carolina 27709. |
| | Welding Fumes - OSHA requires that welding fumes be considered as carcinogens because they are so classified by NIOSH. |
| | Teratology: Rat (nickel) oral: TDLo: 158 mg/kg Rat (molybdenum) oral: 5800 µg/kg given to female 30 weeks prior to mating and during days 1-20 of pregnancy caused specific musculoskeletal system development abnormalities. |
| | Reproduction: Rat (molybdenum) oral: 6050 µg/kg given to female 35 weeks prior to mating produced pre-, and post-implantation mortality. Rat (cobalt) unspecified exposure route, 0.05 mg/kg continuous, administered throughout gestation to female was embryotoxic. |
| Mutagenicity: Hamster (chromium III) lung cell: 34 mg/L caused sister chromatid exchange. Human (cobalt) DNA damage: Human Leukocyte 3mg/L. Human (Chromium VI) DNA damage: Human Leukocyte 50µmol/L. | |

12. ECOLOGICAL INFORMATION

In solid form these alloys pose no special environmental problems. Metal powders or dusts may have significant impact on air and water quality. Airborne emissions, spills, and releases to the environment (discharge to streams, sewer systems, surface soil, etc.) should be controlled immediately.

Ecotoxicity: Few plants accumulate cobalt at greater than 100 ppm, the level at which severe phytotoxicity would occur. The potential for bioaccumulation of Cobalt by both aquatic and terrestrial organisms is low with trophic transfer factors less than 1. There is little tendency for chromium III bioaccumulation along the food chain. Terrestrial plants can contain enough molybdenum to be toxic to animals but still grow normally.

Molybdenum; (fathead minnow), LC₅₀: 370 mg/L/96 hours. Terrestrial plants can contain enough molybdenum to be toxic to animals but still grow normally.

Environmental Fate: In water, cobalt is adsorbed greatly to hydrolysate or oxidate sediments. It may be taken into solution in small amounts through bacteriological activity. In water, molybdenum will precipitate out with natural calcium. In water, chromium III oxide is expected to eventually precipitate to sediments. In air, chromium III oxide is primarily removed by fallout and precipitation. Soils with a high chromium content (>0.2%) are expected to be infertile. The half-life of chromium in soils may be several years.

Manganese undergoes complex geochemical cycling, and can accumulate in the top layer of sediment in lakes. In water, molybdenum will precipitate out with natural calcium. Soil levels should not exceed 50 ppm to avoid problems with livestock.

13. DISPOSAL CONSIDERATIONS

Whenever possible, recover alloys for reuse or recycling. P501 If necessary, dispose of waste material in accordance with local, state, or federal regulations. For specific labeling, packing, storage, transportation, and disposal procedures, contact an Environmental Engineer or consultant familiar with waste disposal regulations.

14. TRANSPORT INFORMATION

As a wrought product, these alloys are not regulated by the U.S. Department of Transportation (DOT) and the International Air Transport Association (IATA).

The following information should be used by individuals with "Function-specific Training" required by U.S. Department of Transportation 49 CFR 172.704, and Dangerous Goods Regulations published by the International Air Transport Association (IATA).

| | |
|-----------------------|---|
| SHIPPING NAME | If alloy dust or powder is created, it may be a flammable solid or spontaneously combustible material (DOT hazard class 4.1 and 4.2, respectively). A sample of metal powder should be tested according to the U.N. manual of tests and criteria. See 49 CFR 173.124 (a) and (b). |
| IDENTIFICATION NUMBER | Not Available (Determine by test results) |
| HAZARD CLASS | Not Available (Determine by test results) |
| LABEL(S) REQUIRED | Not Available (Determine by test results) |

15. REGULATORY INFORMATION

| | |
|--------------------------|--|
| U.S. FEDERAL REGULATIONS | <p>OSHA: Listed as air contaminants (29 CFR 1910.1000). Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).</p> <p>TSCA (Toxic Substance Control Act): Components of this material are listed on the TSCA inventory.</p> <p>CERCLA: Hazardous Substance (40 CFR 302.4): Chromium, Copper, Nickel Extremely Hazardous Substance (40 CFR 355): Not Listed</p> <p>SARA HAZARD CATEGORY: Listed below are the hazard categories for Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III):</p> <p>Immediate Hazard: X Delayed Hazard: X Fire Hazard: - Pressure Hazard: - Reactivity Hazard: -</p> <p>Chemicals subject to the reporting requirements of Section 313 or Title III of SARA and 40 CFR Part 372: Aluminum (as a fume or dust), chromium, cobalt, copper, manganese, nickel.</p> |
| STATE REGULATIONS | <p>California's "Safe Drinking Water and Toxic Enforcement Act of 1986" (Proposition 65)</p> <p>During welding, thermal cutting and melting these products may produce cobalt oxide, nickel compounds, and hexavalent chromium compounds which are known to the State of California to cause cancer. State of California, Health and Welfare Agency, 1600 Ninth Street, Room 450, Sacramento, CA 95914, Telephone (961) 455-6955.</p> <p>Pennsylvania Worker and Community Right to Know: Aluminum, Chromium, and Vanadium (fume or dust) are designated environmental hazards on the Hazardous Substance List. Title 34, Part XIII, Chapter 323.</p> |

15. REGULATORY INFORMATION (continued)

| | |
|---------------------------|--|
| INTERNATIONAL REGULATIONS | <p>Labeling in Accordance with the GHS</p> <p>The following hazard classification and risk phrases required by the GHS apply only to welding fumes and particulate created by these products.</p> <p>All products in Section 1 in the form of welding fume: Danger, may cause cancer by inhalation, Category 1A.</p> <p>All products in the form of dust: Danger: May cause allergy or asthma symptoms or breathing difficulties if inhaled, Category 1.</p> <p>All products in Section 1 in the form of welding fume: Warning, May cause an allergic skin reaction, Category 1.</p> <p>All products in Section 1 except: HYBRID-BC1, D-205-, G-35-, N-, 601-, 690-, 242-, 75-, 625-, 718-, X-750-, 625SQ-, and 625(Low Iron)-alloy: Warning, Harmful if swallowed, acute toxicity Category 4.</p> <p>All products in Section 1 created by melting, welding, thermal cutting; Warning: causes skin irritation, Category 2.</p> <p>Canada WHIMS These products have been classified in accordance with the hazard criteria of the CPR, and the SDS contains all of the information required by the CPR.</p> |
|---------------------------|--|

16. OTHER INFORMATION

SDS STATUS

This SDS replaces the January 30, 2013 revision. Sections 1, 2, 3, 4, 10, 13, 15, and 16 were revised.

The above information has been prepared by CB&I, Inc., under contract with Haynes International and is a compilation of information from various sources believed to be accurate. As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any material described herein. Information contained herein is believed to be true and accurate, but all statements or suggestions are made without warranty, expressed or implied, regarding accuracy of the information, the hazards connected with the use of the material, or the results to be obtained from the use thereof. Compliance with all applicable Federal, State, and local laws and regulations remain the responsibility of the user.

- ¹ NIOSH RTECS Number: The National Institute for Occupational Safety & Health (NIOSH) Registry of Toxic Effects of Chemical Substances (RTECS) Access number for a specific element or compound's toxicological data.
- ² Mg/m³ = milligrams per cubic meter. Many substances do not have a unique exposure limit. The absence of an exposure limit does not lessen consideration for exposure risk. In the absence of specific information, professional judgment may be required.
- ³ OSHA PEL: The Occupational Safety & Health Administration (OSHA) Permissible Exposure Limit (PEL) unless noted otherwise is an 8-hour time weighted average (TWA). Ceiling limits are listed for some materials that should not be exceeded at any time.
- ⁴ ACGIH TLV®: The American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (TLV®) - ACGIH also recommends a short term exposure limit (STEL) for certain substances (which are a 15-minute TWA) during the shift.
- ⁵ Inhalable fraction of particulate - see the ACGIH-TLV® booklet for a definition.
- ⁶ Respirable fraction of particulate - see the ACGIH-TLV® booklet for a definition.

LABEL INFORMATION

Corrosion-Resistant Alloys and High-Temperature Alloys

HASTELLOY® B-2-, HASTELLOY® B-3®, HASTELLOY® HYBRID®-BC1, HASTELLOY® C-4, HASTELLOY® C-22®, HASTELLOY® C-22®HS, HASTELLOY® C-86, HASTELLOY® C-276, HASTELLOY® C-2000®, HASTELLOY® D-205®, HASTELLOY® G-3, HASTELLOY® G-30®, HASTELLOY® G-35®, HASTELLOY® G-50®, HASTELLOY® B, HASTELLOY® N, HASTELLOY® S, HASTELLOY® W, and HASTELLOY® X-alloy.

HAYNES® GTD222-, HAYNES® HR-120®, HAYNES® HR-160®, HAYNES® HR-224®, HAYNES® NS-163®, HAYNES® HR-235™-, HAYNES® Waspaloy-, HAYNES® X-750-, STELLITE® 6B-, HAYNES® 25-, HAYNES® R-41-, HAYNES® 75-, HAYNES® 80A-, HAYNES® 188-, HAYNES® 214®, HAYNES® 230®, HAYNES® 242®-, HAYNES® 244™-, HAYNES® 263-, HAYNES® 282®, HAYNES® 556®, HAYNES® 617-, HAYNES® 625-, HAYNES® 625(Low Iron)-alloy, and HAYNES® 600-, HAYNES® 601-, HAYNES® 625SQ®, HAYNES® 690-, HAYNES® 718 alloy, MULTIMET® alloy, and ULTIMET® alloy,

The following hazard classification and risk phrases required by the Globally Harmonized System (GHS) apply **only** when these products create fume and particulate when subjected to melting, dross handling, casting, welding, thermal cutting, grinding, hot milling, crushing, or similar operations.

Danger, may cause cancer by inhalation, Category 1A;

Danger, may cause allergy or asthma symptoms or breathing difficulties if inhaled, Category 1.

Warning, may cause an allergic skin reaction, Category 1.

Warning, causes skin irritation, Category 2.

Warning, Harmful if inhaled, Category 4.

Warning, Harmful if swallowed, acute toxicity Category 4. All products except: HAYNES® HYBRID-BC1 Alloy, D-205 Alloy, G-35 Alloy, N Alloy, 601 Alloy, 690 Alloy, 242 Alloy, 75 Alloy, 625 Alloy, 718 Alloy, X Alloy, 750 Alloy, 625SQ Alloy, and 625(Low Iron) Alloy.



Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash hands thoroughly after touching dust created by these products. Contaminated work clothing should not be allowed out of the workplace.

Do not eat, drink, or smoke when using this product. Avoid breathing dust or fume.

Wear safety glasses. Cut-resistant gloves and respiratory protection may be required for specific jobs. Use only outdoors, or in a well-ventilated area. In case of inadequate ventilation, wear respiratory protection.

Whenever possible recover alloys for reuse or recycling. If necessary, dispose of waste material in accordance with local, state or federal regulations.

First Aid: (The following instructions apply only to dust and fume forms of the product)

Inhalation: Breathing difficulty caused by inhalation of dust or fume requires removal to fresh air. If breathing has stopped, perform artificial respiration and obtain medical assistance at once. If exposed or concerned, get medical advice.

Ingestion: Never give anything by mouth to an unconscious person. Contact a poison control center. Unless the poison control center advises otherwise, have that conscious person drink 1 to 2 glasses of water to dilute. Inducement of vomiting is not necessary unless large amounts are ingested. Obtain medical assistance at once.

Skin: Skin cuts and abrasions can be treated by standard first aid. Quickly remove contaminated clothing but do not shake clothing. Skin contamination with dust or powder can be removed by washing with soap and water. If irritation or reddened, blistered skin occurs, obtain medical assistance. Launder clothing before re-use.

Eyes: Do not allow victim to rub or keep eyes tightly shut. Dust or powder should be flushed from the eyes with copious amounts of clean water for at least 15 minutes. If irritation persists, obtain medical assistance.

Notice: INHALATION OF DUST OR FUME MAY CAUSE SERIOUS LUNG INJURY. SKIN, EYE, AND MUCOUS MEMBRANE IRRITATION MAY OCCUR.

- These products may contain, in varying concentrations, the following elemental constituents: aluminum, cobalt, chromium, copper, iron, manganese, molybdenum, nickel, and tungsten. For specific concentrations of these and other elements present, refer to the Haynes® International Safety Data Sheet (SDS) H-2071 for these products.
- Inhalation of metal dust or fume generated from welding, cutting, grinding, melting, or dross handling of these alloys may cause adverse health effects such as reduced lung function, nasal, and mucous membrane irritation. Exposure to dust or fume generated by the use of these alloys may also cause eye irritation, skin rash, and effects on other organ systems.
- Chromium and its compounds, cobalt and its compounds, and nickel and its compounds are classified as carcinogens by NTP and/or IARC.
- Avoid breathing dust or fume. If this material produces dust or fume, use appropriate ventilation controls, personal protective equipment, or both. For additional information refer to the Safety Data Sheets (SDS H2071 and H1072) for these products.



Aimtek, Inc.
201 Washington Street
Auburn, MA 01501
USA

Phone: 508-832-5035
Fax: 508-832-5043
Web: www.aimtek.com