

AIMTEK SILVER BRAZE ALLOY S50N2

Nominal Composition:	Ag – 50% Cu – 20% Zn – 28% Ni – 2%
Melting Temperature:	Solidus (Flow point): 1220°F (660°C) Liquidus (Melt point): 1305°F (707°C)
Industry Specifications:	AWS A5.8 BAg-24 AMS4788
Common Applications:	Stainless Steel, Food Equipment, Close Gaps
Forms Available:	Wire, Foil, Rings, Preforms
Recommended Brazing Method:	Torch, Induction

