

AIMTEK SILVER BRAZE ALLOY S50N3

Nominal Composition:	Ag – 50% Cu – 15.5% Zn – 15.5% Cd – 16% Ni – 3%
Melting Temperature:	Solidus (Flow point): 1170°F (632°C) Liquidus (Melt point): 1270°F (688°C)
Industry Specifications:	AWS A5.8 BAg-3 AMS4771 QQ-B-654A Grade V (5)
Common Applications:	Stainless Steel, Carbides, Beryllium Copper, Aluminum Bronze, Steel
Forms Available:	Wire, Foil, Rings, Preforms
Recommended Brazing Method:	Torch, Induction

