

AIMTEK NI70 Brazing Powder and Paste

Nominal Composition:	Ni – Balance Cr – 14% P – 10% C - 0.06%
Common Applications:	Nuclear reactor grids, radiators, heat exchangers, honeycomb sandwich panels, boiler finned tube assemblies, thermocouple or other electrical harnesses.
Industry Specifications:	AWS A5.8 BNi-7 UNS99710
Particle Size Distribution:	Per specification
Forms Available:	Inert Gas Atomized Powder, Paste
Melting Range:	Solidus 1630°F (888°C) Liquidus 1630°F (888°C)
Recommended Brazing Temperature:	Vacuum 1800°F - 2050°F (980°C - 1095°C)

