

AIMTEK 21-6-9 (Nitronic 40) Welding Wire

Typical Composition:	Fe: Balance Cr: 19.00 - 21.5% Ni: 5.50 – 7.50% Mn: 8.00 – 10.00% Mo: 0.75% max Si: 1.00% max P: 0.06% max S: 0.03% max N: 0.15 – 0.40% Cu: 0.75% max
Size/diameter (inches):	0.030” to 0.125”
Industry Specifications:	AMS5656 Chemistry Only UNS S21904
Forms Available:	Spools, coils, cut lengths

