

AIMTEK NI79 Brazing Powder

Nominal Composition:	Ni – Balance B – 1.85% Si – 3.5%
Common Applications:	Wide melting range, wide gap applications; thin honeycomb, food processing pump impellers, glass mold crack repair, torch brazing
Industry Specifications:	AWS A5.8 BNi-4 AMS4779 B50TF206, B50TF26 MSRR9500/700 EMS54752 Type X, EMS94779 DMR 35.305
Particle Size Distribution:	Per specification
Forms Available:	Inert Gas Atomized Powder
Melting Range:	Solidus 1800°F (982°C) Liquidus 1950°F (1066°C)
Recommended Brazing Temperature:	Vacuum 2100°F (1149°C)

